Zero Engineering

Phone lecoal@mail.com

Company / customer	
Project description	Sitrain Conveyor
Job number	Siemens S7-1200
Commission	

Manufacturer (company)	Zero Engineering
Path	
Project name	1214C_AC_DC_RLY_v2
Make	
Type	
Place of installation	
Responsible for project	Dan
Part feature	

Created on	10.03.2025				
Edit date	06.10.2025	by (short name)	DAN	Number of pages	10

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/3	24V DC power supply		19.07.2025	DAN	
/4	Safe +24V DC		19.07.2025	DAN	
/5	PLC Power supply		19.07.2025	DAN	
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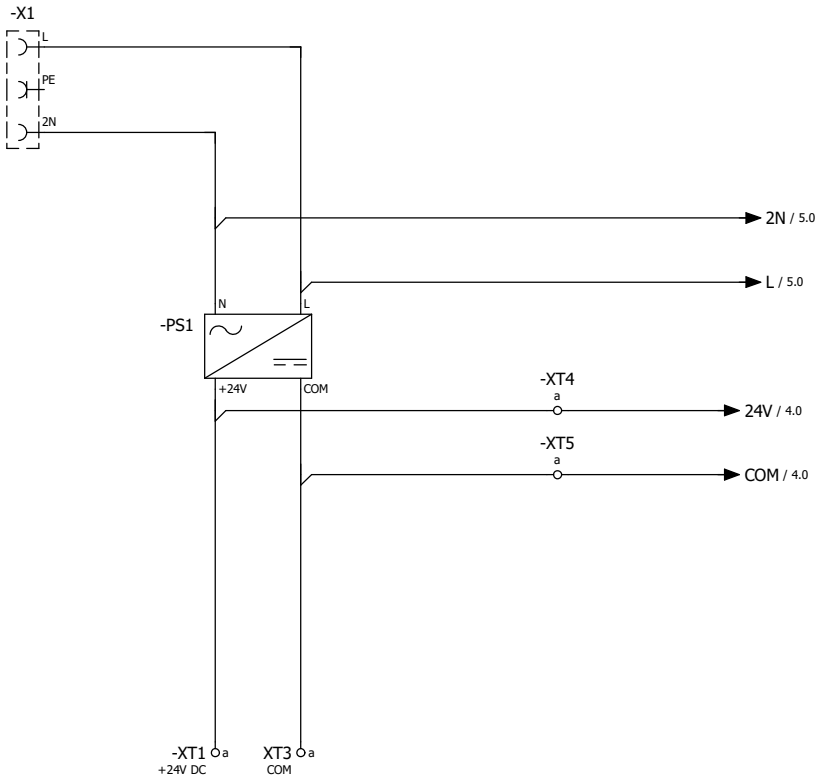

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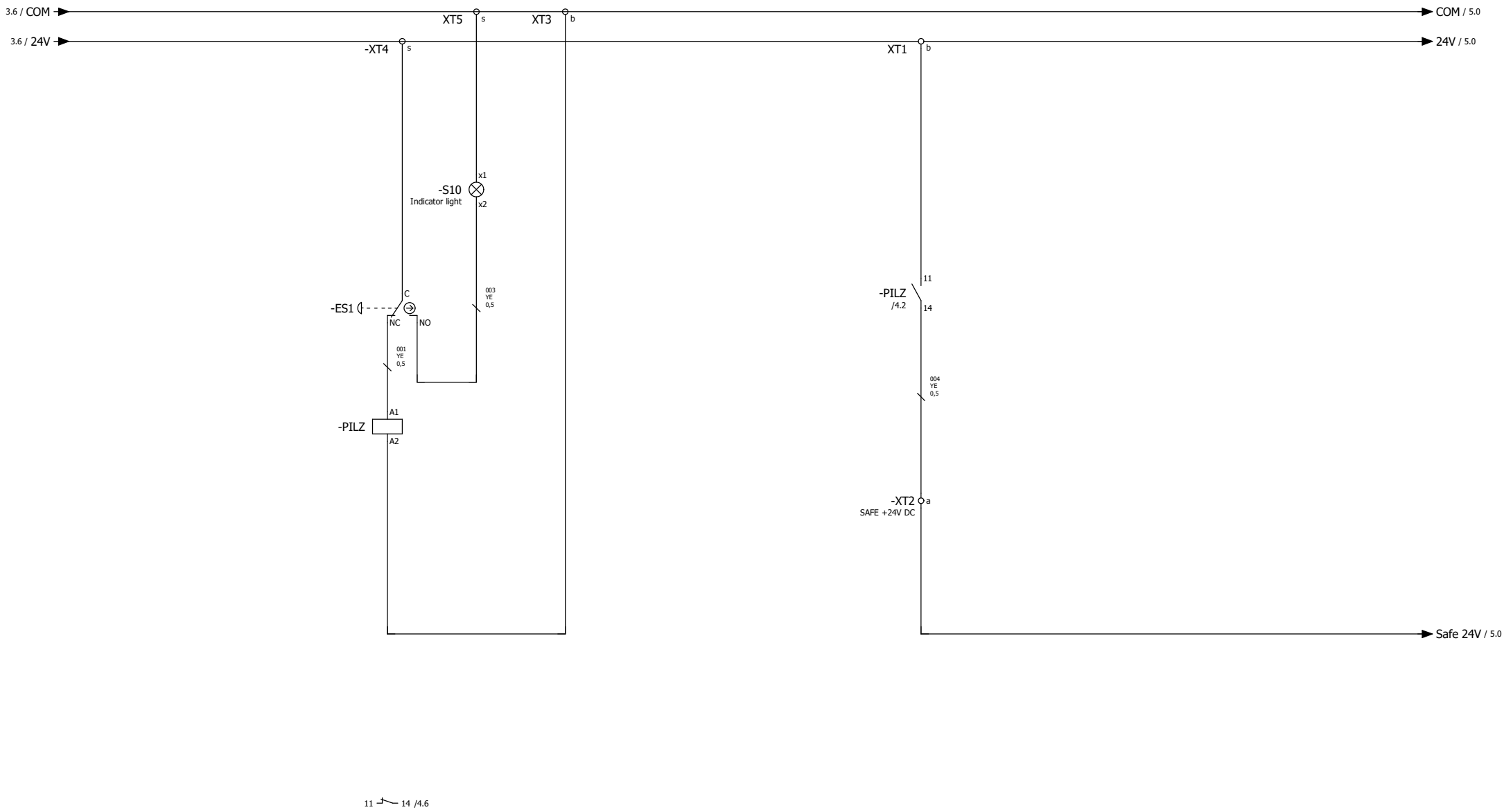

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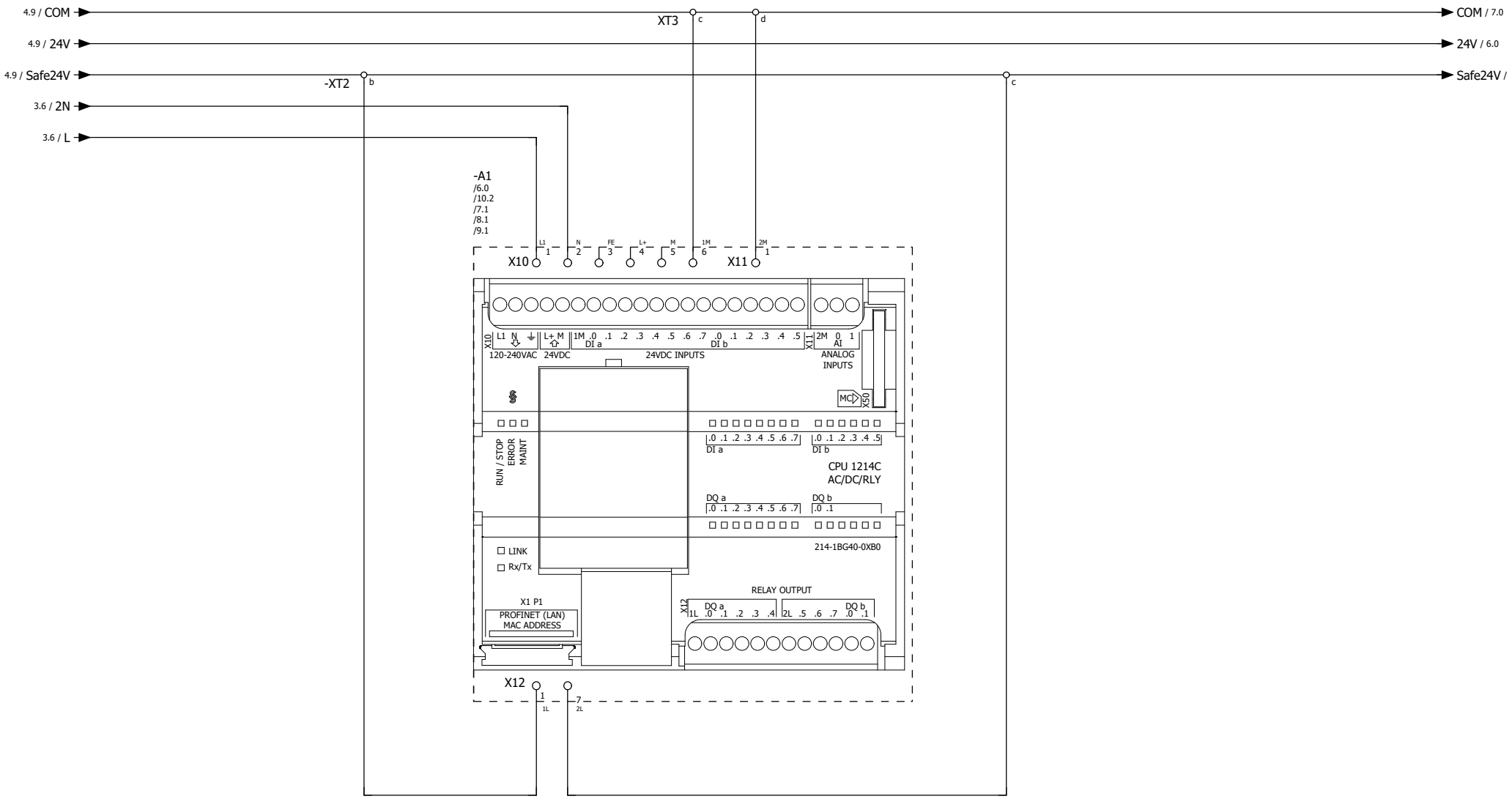

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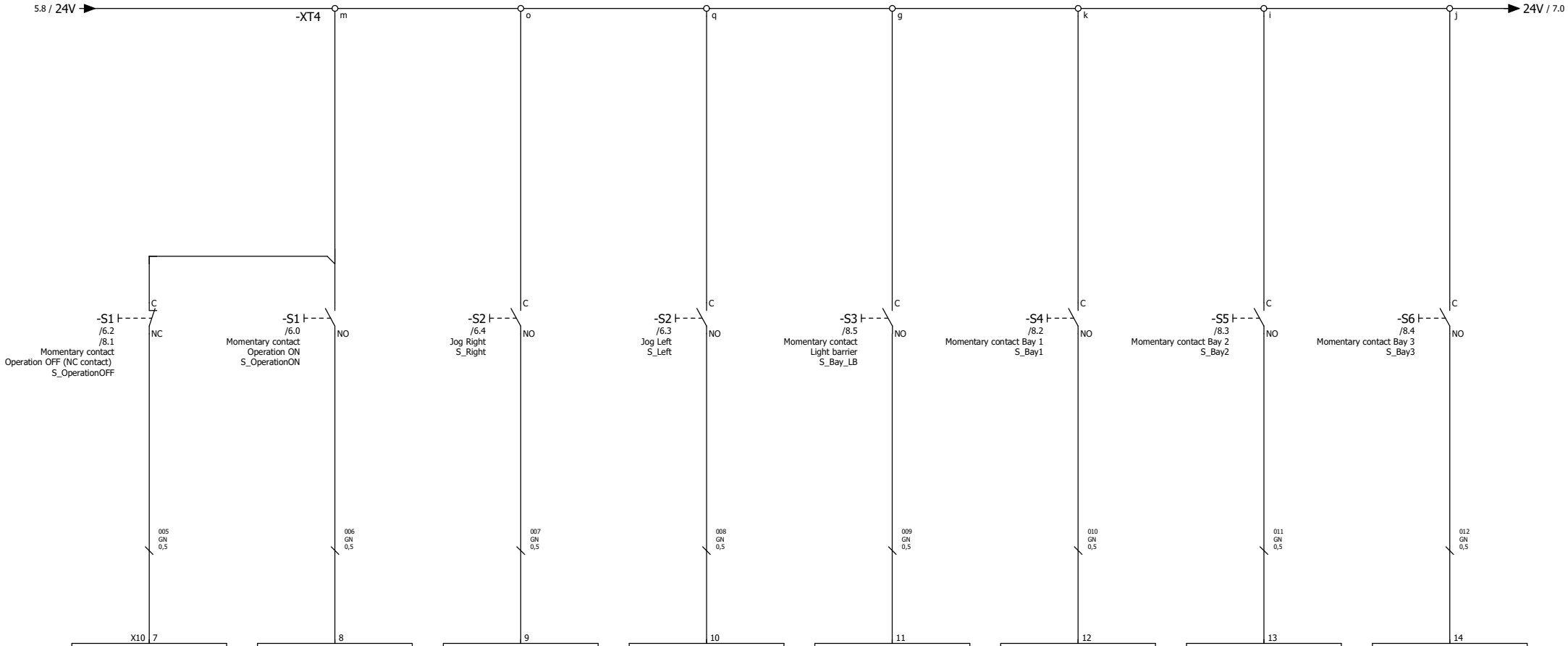
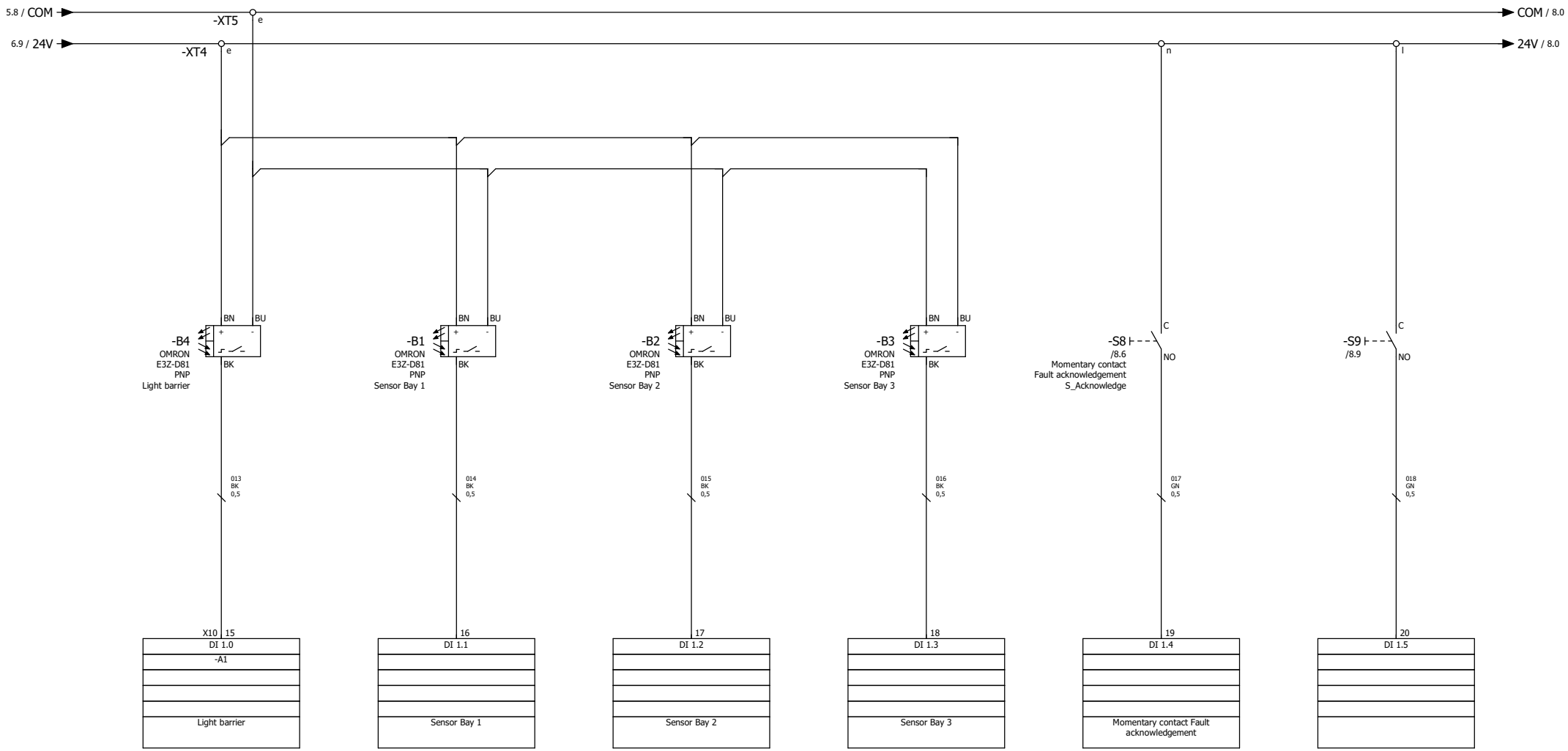


DI 0.0	DI 0.1	DI 0.2	DI 0.3	DI 0.4	DI 0.5	DI 0.6	DI 0.7
-A1							
I0.0	I0.1	I0.2	I0.3	I0.4	I0.5	I0.6	I0.7
S_OperationOFF	S_OperationON	S_Right	S_Left	S_Bay_LB	S_Bay1	S_Bay2	S_Bay3
Momentary contact Operation OFF (NC contact)	Momentary contact Operation ON	Jog Right	Jog Left	Momentary contact Light barrier	Momentary contact Bay 1	Momentary contact Bay 2	Momentary contact Bay 3



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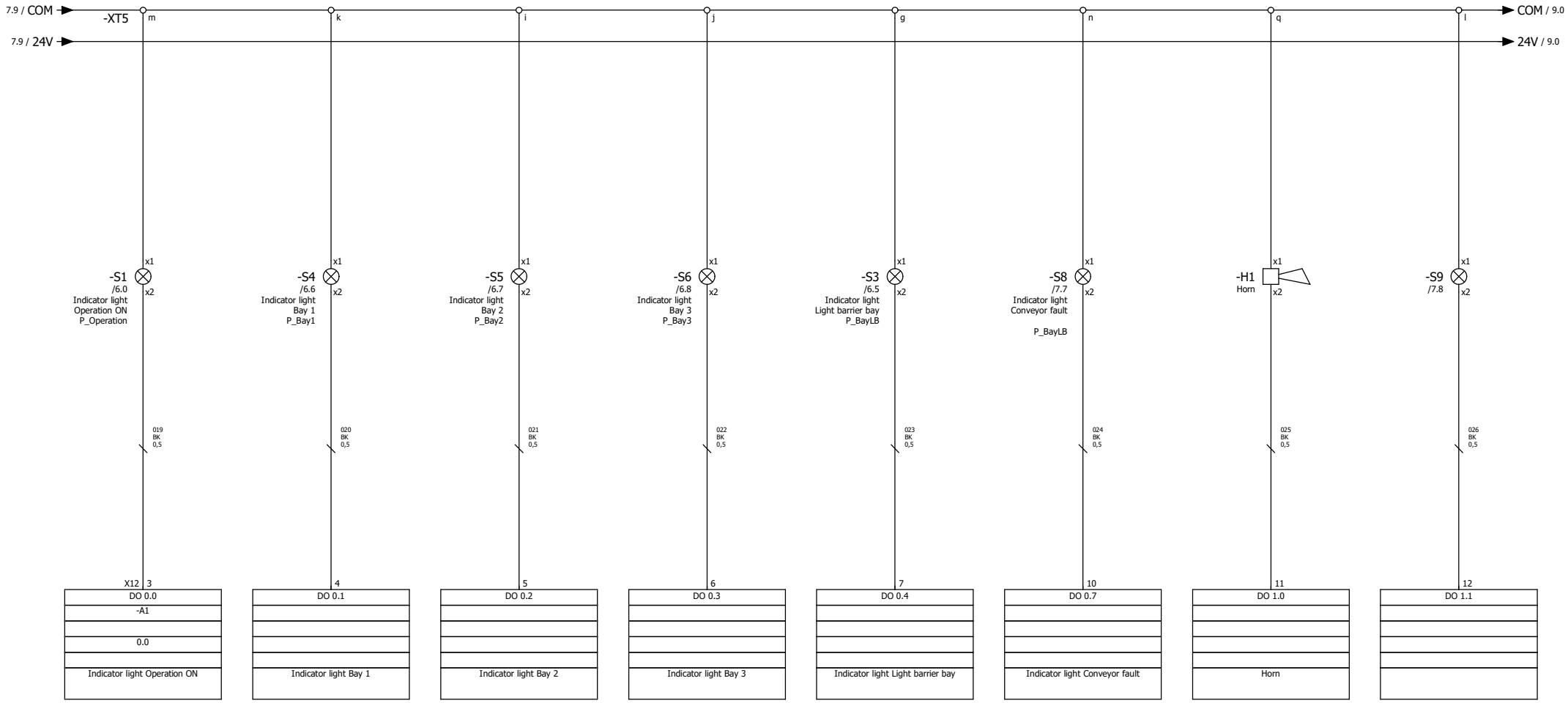

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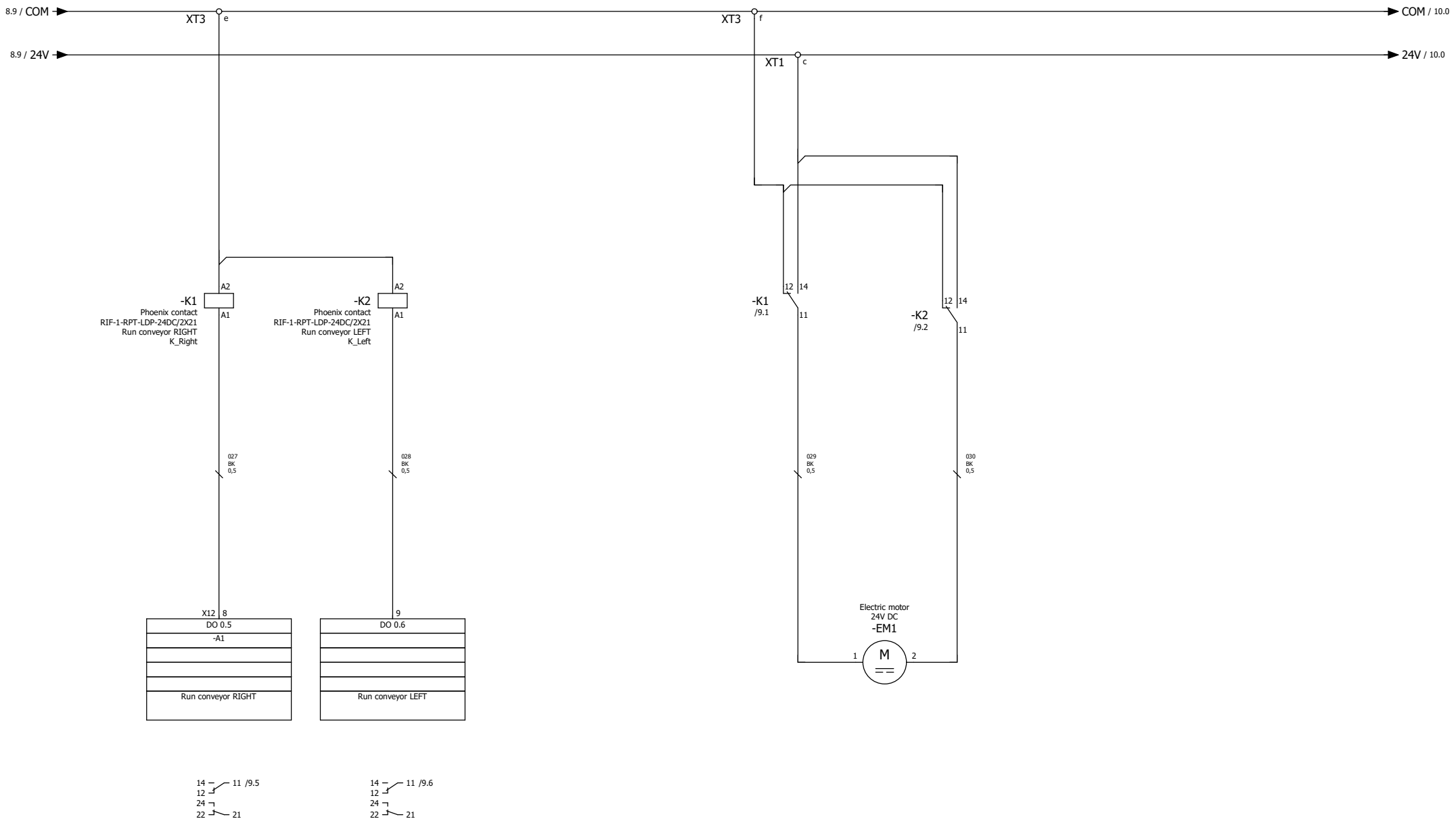

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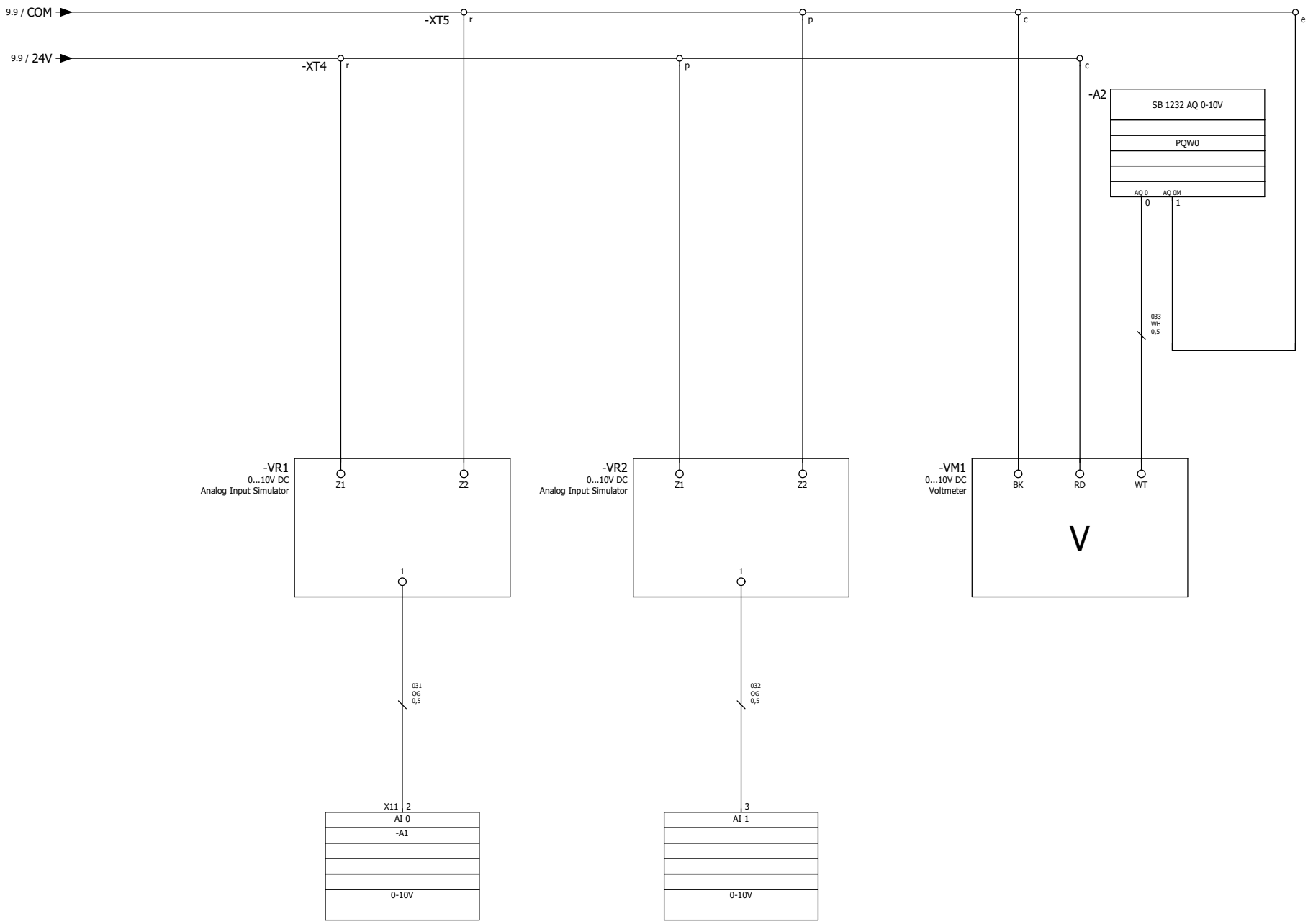

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